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APPLICATION NO.	F	LING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/604,902	(08/26/2003	John D. Youngs	9046000004 1901 EXAMINER	
34007	7590	ļ 1/14/2006			
BROOKS I	KUSHMA	AN P.C. / LEAR C	DAVIS, ROBERT B		
	1000 TOWN CENTER TWENTY-SECOND FLOOR			ART UNIT	PAPER NUMBER
SOUTHFIELD, MI 48075-1238				1722	

DATE MAILED: 11/14/2006

Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)	
	10/604,902	YOUNGS ET AL.	
Office Action Summary	Examiner	Art Unit	-
	Robert B. Davis	1722	
The MAILING DATE of this communication app Period for Reply	ears on the cover sheet with the c	orrespondence address	
A SHORTENED STATUTORY PERIOD FOR REPLY WHICHEVER IS LONGER, FROM THE MAILING DA	ATE OF THIS COMMUNICATION	١.΄	
 Extensions of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication. If NO period for reply is specified above, the maximum statutory period w Failure to reply within the set or extended period for reply will, by statute, Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b). 	rill apply and will expire SIX (6) MONTHS from cause the application to become ABANDONE	the mailing date of this communication. D (35 U.S.C. § 133).	
Status			
1) Responsive to communication(s) filed on 29 Au	iaust 2006.		
<u> </u>	action is non-final.		
3) Since this application is in condition for allowan		secution as to the merits is	
closed in accordance with the practice under E.	· ·		
Disposition of Claims	•		
4) Claim(s) 1-9,11,12,16 and 19-26 is/are pending	in the application.		
4a) Of the above claim(s) <u>1-8</u> is/are withdrawn f	•		
5) Claim(s) is/are allowed.			
6) Claim(s) 9, 11, 12, 16 and 19-26 is/are rejected	I.		
7) Claim(s) is/are objected to.			
8) Claim(s) are subject to restriction and/or	election requirement.		
Application Papers	·		
<u> </u>			
9) The specification is objected to by the Examiner			
10) The drawing(s) filed on is/are: a) acce			
Applicant may not request that any objection to the o		• •	
Replacement drawing sheet(s) including the correction		* •	
11) The oath or declaration is objected to by the Exa	aminer. Note the attached Office	Action or form P1O-152.	
Priority under 35 U.S.C. § 119			
12) Acknowledgment is made of a claim for foreign a) All b) Some * c) None of:	priority under 35 U.S.C. § 119(a) -	-(d) or (f).	
1. Certified copies of the priority documents	have been received.		
2. Certified copies of the priority documents	have been received in Application	on No	
3. Copies of the certified copies of the priori	ity documents have been receive	ed in this National Stage	
application from the International Bureau	(PCT Rule 17.2(a)).		
* See the attached detailed Office action for a list of	of the certified copies not receive	d.	
Attachment(s)			
1) X Notice of References Cited (PTO-892)	4) Interview Summary		
Notice of Draftsperson's Patent Drawing Review (PTO-948) Information Disclosure Statement(s) (PTO/SB/08)	Paper No(s)/Mail Da 5) Notice of Informal P		
Paper No(s)/Mail Date	6) Other:		

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DETAILED ACTION

Claim Rejections - 35 USC § 112

- 1. The following is a quotation of the first paragraph of 35 U.S.C. 112:
 - The specification shall contain a written description of the invention, and of the manner and process of making and using it, in such full, clear, concise, and exact terms as to enable any person skilled in the art to which it pertains, or with which it is most nearly connected, to make and use the same and shall set forth the best mode contemplated by the inventor of carrying out his invention.
- 2. Claims 22, 23, 25 and 26 are rejected under 35 U.S.C. 112, first paragraph, as failing to comply with the written description requirement. The claim(s) contains subject matter which was not described in the specification in such a way as to reasonably convey to one skilled in the relevant art that the inventor(s), at the time the application was filed, had possession of the claimed invention. The specification does not provide support for a surface of the first tool defining said mold cavity comprises a recess to receive a third material. The specification states that a recess (52) formed in the second material (44) of figure 11B can be filled with a third material (53). The specification does not describe a means for shaping the third material.

Claim Rejections - 35 USC § 103

- 3. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 4. This application currently names joint inventors. In considering patentability of the claims under 35 U.S.C. 103(a), the examiner presumes that the subject matter of the various claims was commonly owned at the time any inventions covered therein

were made absent any evidence to the contrary. Applicant is advised of the obligation under 37 CFR 1.56 to point out the inventor and invention dates of each claim that was not commonly owned at the time a later invention was made in order for the examiner to consider the applicability of 35 U.S.C. 103(c) and potential 35 U.S.C. 102(e), (f) or (g) prior art under 35 U.S.C. 103(a).

5. Claims 9, 11, 16, 20, 21 and 24 are rejected under 35 U.S.C. 103(a) as being unpatentable over lida et al (2001/0005541 A1: figures 1, 2 and 6; and paragraphs 22 and 23) taken together with Hatakeyama et al (FR2572676: see abstract and figures 1-2).

lida et al teach an article having a cover (11) with a recess (12) having a plurality of holes (13, 14) and an emblem (15) having protrusions (17 and 18) that fit into the holes (13, 14) such that the emblem is heat staked to the cover. The reference states that the emblem (15) and the cover are individually molded and then assembled. The tools for forming the first and second molded articles are inherent. The reference does not disclose that the first tool has a movable mold member to define a recess and then retractable to remove the movable mold member from the recess forming position.

Hatakeyama et al disclose a molding apparatus comprising: opposing mold members (12, 14) defining a cavity (40). The second mold member (14) has a movable core (20) that is able to be positioned to form a recess in a first injected material through gate (44 see figure 1) and then withdrawn to leave a recess in the first molded and allow injection of a second material using the second gate (50). The mold has a protrusion (46) to form a hole in the article formed in the mold cavity of figure 1.

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It would have been obvious at the time of the invention to one of ordinary skill in the art to modify the apparatus of lida et al by using a molding tool having a retractable member to form a molded article with a recess as shown in figure 1 of Hatekayama et al because such a mold was well known to allow for the ease of release of the molded article. One of ordinary skill in the art would readily be able to design a pair of molds to form the articles (11) and (15) as illustrated by lida et al.

6. Claims 9, 12, 16 and 19 are rejected under 35 U.S.C. 103(a) as being unpatentable over lida et al taken together with Watanabe et al (JP 62-108019: see abstract and figures 4 and 7).

lida et al teach an article having a cover (11) with a recess (12) having a plurality of holes (13, 14) and an emblem (15) having protrusions (17 and 18) that fit into the holes (13, 14) such that the emblem is heat staked to the cover. The reference states that the emblem (15) and the cover are individually molded and then assembled. The tools for forming the first and second molded articles are inherent. The reference does not disclose that the first tool has a movable mold member to define a recess and then retractable to remove the movable mold member from the recess forming position.

Watanabe et al disclose a molding apparatus comprising opposed mold members (2 and 4a) defining a cavity (29). The second mold member (4a) has a movable core (8) that forms a hole in a first injected material through gate (20a) as illustrated in figure 7.

It would have been obvious at the time of the invention to one of ordinary skill in the art to modify the apparatus of lida et al by using a molding tool having a retractable member to form a molded article with a recess as shown in figure 7 of Watanabe et al because such a mold was well known to allow for the ease of release of the molded article. One of ordinary skill in the art would readily be able to design a pair of molds to form the articles (11) and (15) as illustrated by lida et al.

Election/Restrictions

7. Claims 1-8 have been withdrawn from further consideration pursuant to 37 CFR 1.142(b) as being drawn to a nonelected invention, there being no allowable generic or linking claim. Election was made without traverse in the reply filed on January 9, 2006.

Response to Arguments

8. Applicant's arguments with respect to claims 9, 11, 12, 16 and 19-26 have been considered but are most in view of the new ground(s) of rejection.

Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Robert B. Davis whose telephone number is 571-272-1129. The examiner can normally be reached on Monday-Friday 9-5:30.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Yogendra Gupta can be reached on 571-272-1316. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

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Robert B. Davis Primary Examiner Art Unit 1722

11/13/06